

SANTOPRENE® 121-55W241

A soft, black, UV resistant thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material combines good physical properties and chemical resistance for use in difficult injection molding applications. This grade of Santoprene® TPV is shear-dependent and can be processed on conventional thermoplastics equipment for injection molding. It is polyolefin based and recyclable within the manufacturing stream.

Key Features

- · Used in glass encapsulation applications
- Used in sealing applications
- Recommended for applications requiring superior part surface appearance
- · Designed to be injected at lower molding temperatures or at lower injection pressures

Typical mechanical properties

Stress at 100% elongation, perpendicular	2	MPa	ISO 527-1/-2 or ISO 37
Stress at break, perpendicular	4.8	MPa	ISO 527-1/-2 or ISO 37
Elongation at break, perpendicular	480	%	ISO 527-1/-2 or ISO 37
Brittleness Temperature	-63	°C	ASTM D 746
Low temperature brittleness	-63	°C	ISO 812
Shore A hardness, 15s	59		ISO 48-4 / ISO 868
Compression set at 23 °C	29	%	ISO 815
Compression Set at 125°C, 70h	56	%	ISO 815
Physical/Other properties			
Density	920	kg/m³	ISO 1183

Processing Texts

Processing Notes

Desiccant drying for 3 hours at $80 \degree C (180 \degree F)$ is recommended. Santoprene® TPV has a wide temperature processing window from 175 to 230 °C (350 to 450 °F) and is incompatible with acetal and PVC.

Other Approvals

Other Approvals

OEM	Specification
Hyundai	MS220-05, Type J

Printed: 2023-12-02

Revised: 2023-04-27 Source: Celanese Materials Database

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